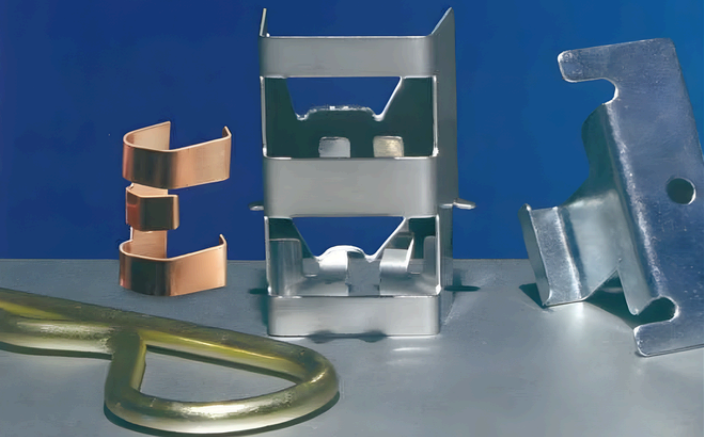


A Technological Approach to **Stamping** *with in-die sensors*



*Worldwide Quality
Fourslide Stampings*

Stamping *and* Forming in one operation



Fourslide is an efficient manufacturing process. Fourslide machines handle many different operations in one machine and provide an integrated set of manufacturing processes. The flat strip can be stamped, coined, or preformed then fed progressively into an area where the strip is held, clipped and formed into its final shape. Welding, tapping and assembly may also be added into this process.

Acme Monaco added **power press** machines in 1998 to expand our range of both size and volume capabilities. The advantages we have utilized and developed include a greater level of combination tooling, larger parts, and multiple parts per stroke. We utilize the ability to perform quick die set-ups. Your product is insured by our in-die sensors and preventative maintenance.

Parts from wire

One of the advantages of working with fourslide is the ability to work with wire. The bends and shapes put into wireforms made by fourslide machines are limitless and can include such complications as double torsion loops, twists, and closures.

Stock specifications

Any formable wire alloy in fine wire sizes and up to .187" inch diameter, any cross-section shape, any hardness required for the component.

Parts from flat stock

Any strip metal in coils can be transformed by fourslide or power press set-ups into a wide variety of components. Our flat stock specifications are: thickness, .090 inch and less; width, 6 inch and less; blank, 16 inches and less.

Small & miniature parts

Acme Monaco has evolved into an expert in miniature metal components. We service professionals in a wide range of industries including medical / dental, bearings, lighting, HVAC, automotive, power equipment, instrumentation, communications, and business machines.

www.acmemonaco.com





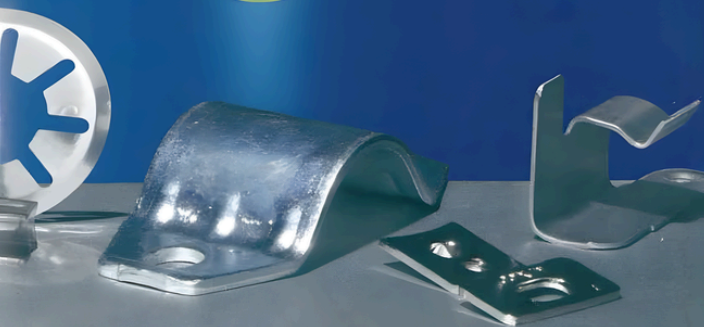
Parts from
Wire



Parts from
Flat Stock



Small & Miniature
Parts





Small or Large

High Quality Fourslide Stampings

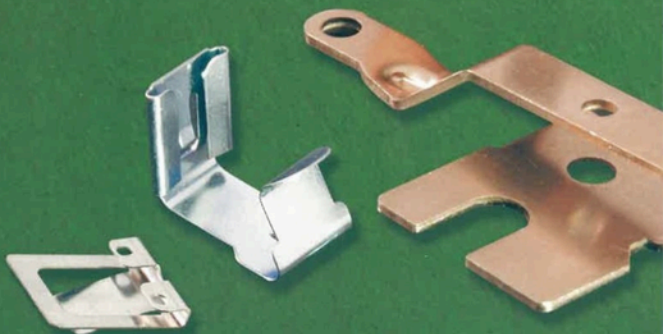
From people who care!

Quick Set-Ups

Small to Large Lots

ISO 9001

EN ISO 13485



How Fourslide Stamping

Works for you!



Wire or flat stock enters through a roll straightener to a die area where stamping operations are performed. The wire or flat stock is then cut off to the required length. After shaping and stamping the holes, the part is ejected as a finished part. Savings are realized because there are no secondary operations and material costs are less than the progressive die operations because the part is formed from net size material rather than from a strip.

Expert Operators

Acme Monaco employs skilled craftsman with years of experience. We are committed to ongoing training and workforce development for the next generation of manufacturing professionals. This insures Acme Monaco will sustain a well qualified in-house staff familiar with your tool.

Any Quantity

You can order millions of parts and schedule shipments for an uninterrupted supply, or we can tool up and run only a few thousand.

Packaging Options

Packaging is important for protecting the parts before they are placed in use. Whether you need bulk pack, right side up, tangle free, or one-at-a-time to feed your equipment, we'll get the parts to you on-time, the way you need them.

ISO 9001
EN ISO 13485
FDA REGISTERED



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